

Many of Armstrong's manifolds utilize the piston valve because of its years of excellent performance in steam systems all over the world. The proof of Armstrong's long service life for manifolds...is in the piston.

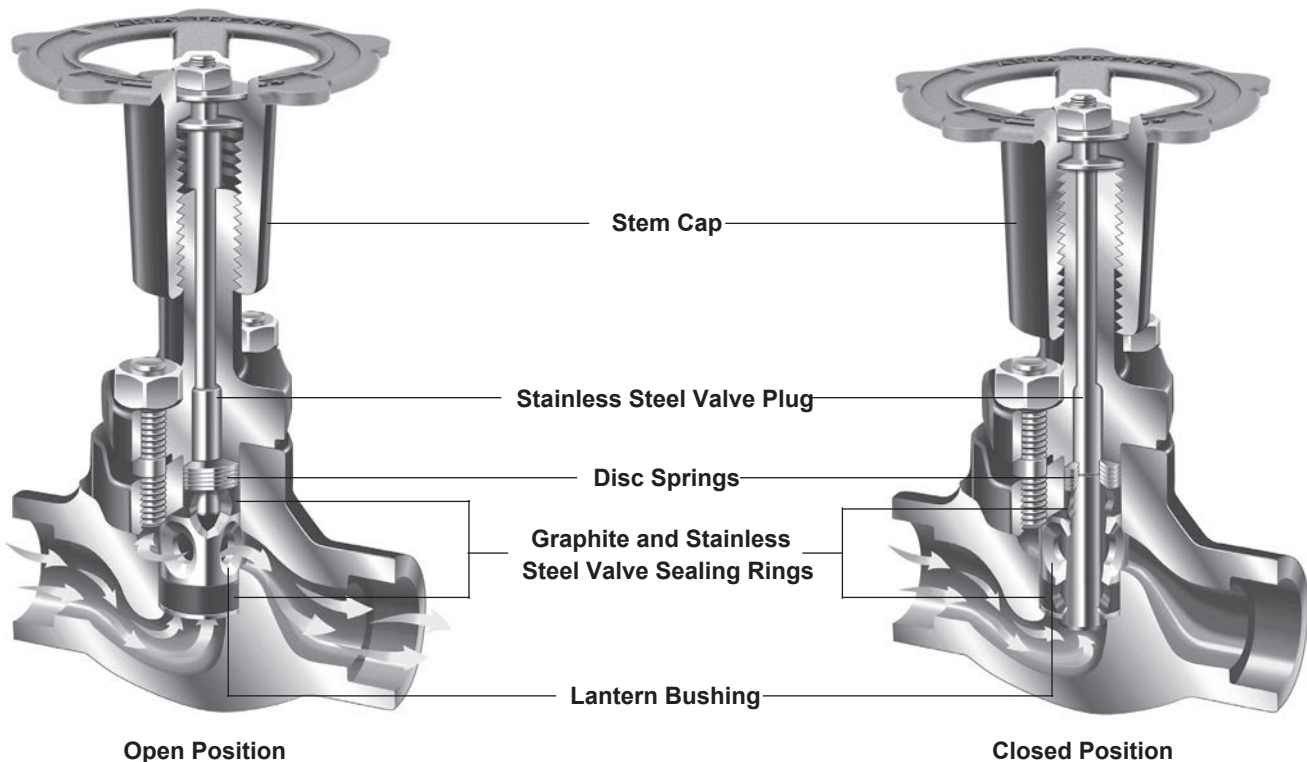
All types of valves—plug valves, gate valves, piston valves and even ball valves—have been summoned for duty in steam service. Due to its excellent sealing characteristics in steam service, and because it has no gland packing, the piston valve is frequently selected for steam systems.

People who have used it over the past 90 years can testify that leakage to atmosphere is extremely rare, even without any maintenance. The elastic contact between piston and valve sealing rings provides a perfect tightness, both in-line and to atmosphere.

Steam system valves, whatever their design, are used to isolate steam and condensate lines or when a faulty steam trap needs to be removed from the line. This means the valves stay in the open position for long periods and are nearly always in contact with the atmosphere. It is not surprising, therefore, that when the valves need to be closed, they can often prove difficult to operate. Our experience and the demands from end users for energy efficiency have led us to a sealing system designed especially for steam service.

## The Piston Valve

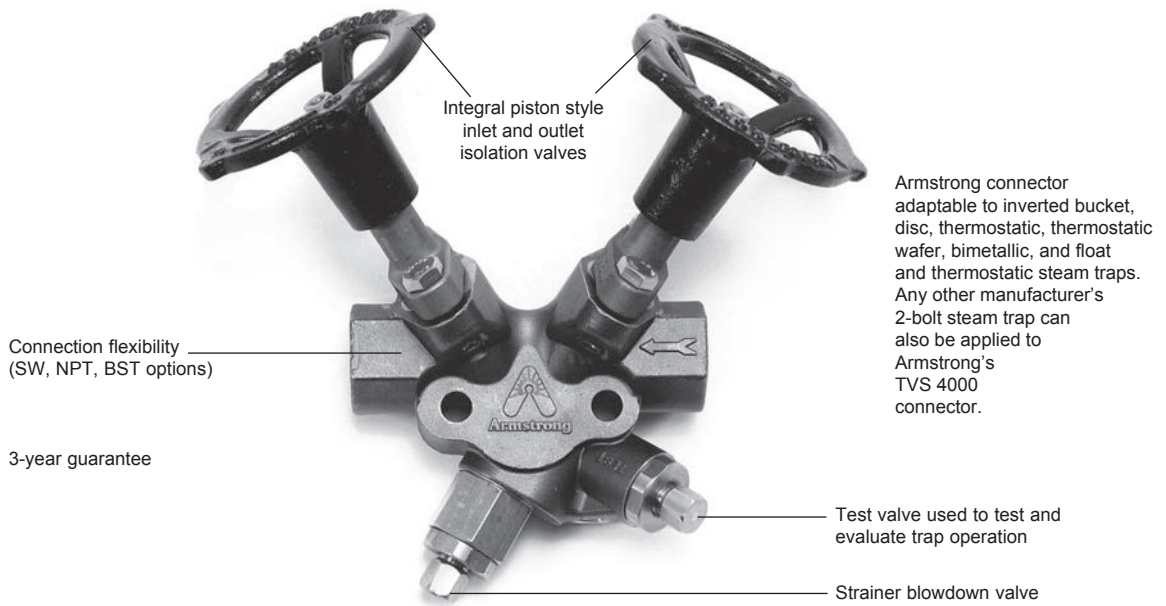
Armstrong Steam Distribution Manifolds (MSD/SMSD) and Trap Valve Stations (TVS) incorporate advanced piston sealing technology for safer, longer lasting steam isolation service.



- **Dual sealing action.** The piston valve is a seatless valve that includes two graphite and stainless steel valve sealing rings that seal the stem and function as a seat. This combination provides long-term protection against leaks to the atmosphere and downstream piping.
- **Self-cleaning action.** Stainless steel piston slides without rotating between the two valve sealing rings, preventing dirt from damaging the surfaces.
- **Sealing integrity.** Flexible disc springs automatically provide leak tightness by exerting pressure, which keeps the upper and lower valve sealing rings compressed at all times. Sealing tightness is ensured by the compression of the sealing rings against the piston and valve body. This combination of disc springs and dual valve seal rings protects against expansion and contraction due to heating and cooling. This ensures dependable operation, even after years of service.

- **Protected valve stem.** The valve stem and sealing surfaces are completely protected from dirt and corrosion by the stem cap, whether in an open or closed position.
- **In-line reparability.** All sealing valve components may be easily replaced in-line.
- **Long-term operation.** Piston valve design ensures actuation even after many years without operation.

\*last updated 11/15



Armstrong connector adaptable to inverted bucket, disc, thermostatic, thermostatic wafer, bimetallic, and float and thermostatic steam traps. Any other manufacturer's 2-bolt steam trap can also be applied to Armstrong's TVS 4000 connector.

## Description

Same principle. Different package with two piston-style isolation valves, test valve and integral stainless steel strainer with blowdown valve. What you'll find new are all the benefits of a piston valve integrated into the same space-saving package.

## Maximum Operating Conditions

Maximum allowable pressure:  
650 psig @ 600°F (45 bar @ 315°C)

## Materials—TVS 4000 Connector

Connector: ASTM A351 Gr. CF8M  
Strainer screen: Stainless steel  
Test valve: Stainless steel  
Blowdown valve: Stainless steel

## Isolation Valve Components

All wetted parts: Stainless steel  
Valve sealing rings: Graphite and stainless steel  
Handwheel: Ductile iron

## Weight

6-1/2 lb (2.9 kg)

## Features

- Reduces installation and maintenance costs, and leak points.
- Incorporates integral test and strainer blowdown valves.
- Accommodates the AIM™ continuous monitoring technology
- Reduces engineering design time
- Three year warranty
- Easy, in-line, reparability with maximum safety. Positive isolation.
- Installation versatility. The 2-bolt feature accepts any manufacturer's steam trap
- Simplified steam trap testing and replacement.

## How to Order

Model	Connection	Type of Connection Inlet/Outlet	Flow Direction	Trap Type
TVS 4000	1/2" 3/4"	NPT SW BSPT Flanged*	R = Right to Left L = Left to Right	Inverted Bucket Disc Thermostatic wafer Bimetallic Float and Thermostatic

\*Consult factory.

U.S. Patent 6,467,503

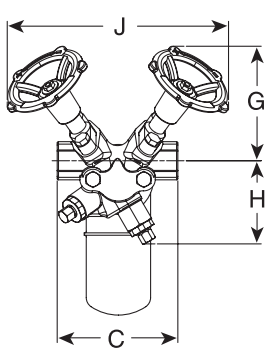
\*last updated 11/15



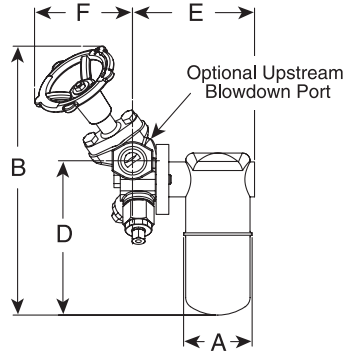
# TVS 4000 Series Stainless Steel Trap Valve Station

For Pressures to 650 psig (45 bar)...Capacities to 1,300 lb/hr (590 kg/hr)

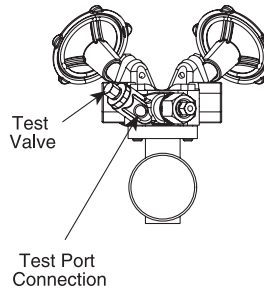
(Using 2000 Series Inverted Bucket Steam Traps)



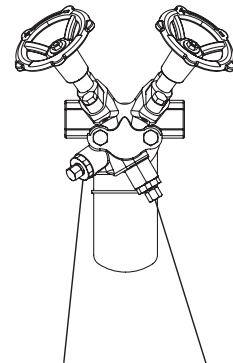
**Model TVS 4000 With 2000 Series SS Trap**  
Front View



**Model TVS 4000 With 2000 Series SS Trap**  
Side View



**Model TVS 4000 With 2000 Series SS Trap**  
Bottom View



**Test Valve**  
Used to test and evaluate trap operation

**Strainer Blowdown Valve**

Same principle. Different package with two piston-style isolation valves, test valve and integral stainless steel strainer with blowdown valve. Now the energy-saving performance and reliability of the inverted bucket steam trap are available in a versatile new package. You'll still enjoy all the familiar benefits. And the same efficient condensate drainage from virtually every kind of steam-using equipment. What you'll find new are all the benefits of a piston valve integrated into the same space-saving package.

### Materials—TVS 4000 Connector

Connector	:	ASTM A351 Gr. CF8M
Strainer screen	:	Stainless steel
Screen retainer	:	Stainless steel
Gasket	:	Stainless steel
Retainer unit	:	Stainless steel
Test valve	:	Stainless steel
Blowdown valve	:	Stainless steel

### Isolation Valve Components

Handwheel	:	Ductile iron
Nut	:	Stainless steel
Stem, washers	:	Stainless steel
Bonnet	:	ASTM A351 Gr. CF8M
Bonnet, bolts	:	DIN 933, Gr. 8.8 per DIN 267
Valve plug	:	Stainless steel
Disc springs	:	Stainless steel
Valve sealing rings	:	Graphite and stainless steel
Lantern bushing	:	Stainless steel
Valve washers	:	Stainless steel

### Materials—Series 2000 Traps

Body	:	ASTM A240 Gr. 304L
Internals	:	All stainless steel—304
Valve and seat	:	Hardened chrome steel—17-4PH

For a fully detailed certified drawing, refer to CD #1232.

TVS 4000 Series With 2000 Series Inverted Bucket Steam Trap						
Model No.	2010		2011		2022	
	in	mm	in	mm	in	mm
Pipe Connections	1/2, 3/4	15, 20	1/2, 3/4	15, 20	1/2, 3/4	15, 20
"A" Trap Diameter	2-11/16	68	2-11/16	68	3-7/8	98
"B" Height (Valve Open)	8	203	10-1/2	268	12-1/2	318
"C" Face to Face	4-3/4	120	4-3/4	120	4-3/4	120
"D" Connection $\varnothing$ to Bottom	4-3/4	120	6	154	8	203
"E" Connection $\varnothing$ to Outside of Trap	4-1/2	114	4-13/16	122	5-7/8	149
"F" Connection $\varnothing$ to Front of Handwheel (Valve Open)	3-1/2	89	3-7/8	98	3-7/8	98
"G" Connection $\varnothing$ to Top of Handwheel (Valve Open)	3-1/4	83	4-1/2	114	4-1/2	114
"H" Connection $\varnothing$ to Bottom of Connector	1-7/8	47	3-1/4	83	3-1/4	83
"J" Width Across Handwheels (Valve Open)	9-1/4	235	8-3/4	222	8-3/4	222
Test Port Connection	1/4 NPT	6	1/4 NPT	6	1/4 NPT	6
Weight lb (kg)	9	4	9-1/2	4.3	12	5.4
Maximum Operating Pressure (Trap)	200 psi (14 bar)		400 psi (28 bar)		650 psig (45 bar)	
Maximum Allowable Pressure (Trap)	400 psi (28 bar) @ 750°F (399°C)				650 psig @ 600°F (45 bar @ 315°C)	

U.S. Patent 6,467,503

\*last updated 11/15



**ALPHA GROUP**  
Steam & Fluid Control Solution

139 Soi Nuanchan 34, Nuanchan Road, Nuanchan, Buengkum, Bangkok 10230  
Tel : 02 792 9333 Fax : 02 946 1755-6 Email : sales@alphagroup.co.th www.alphagroup.co.th

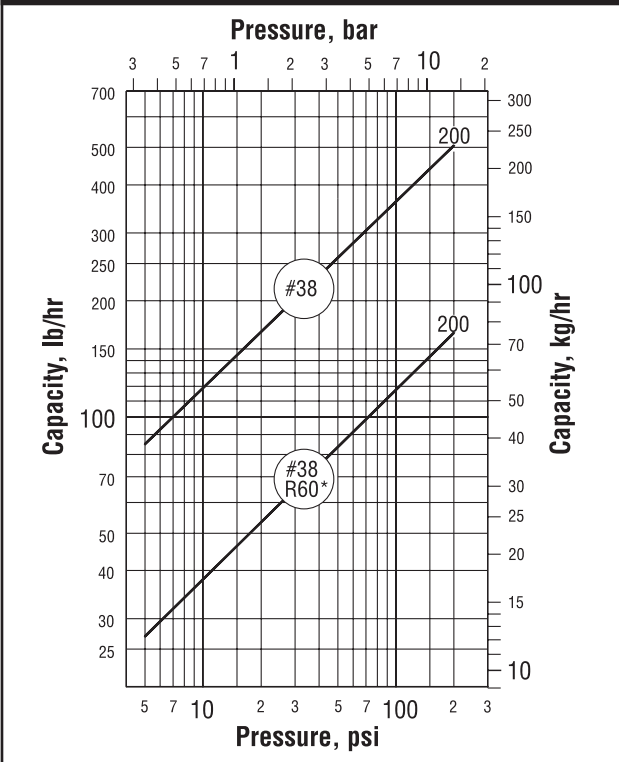


# TVS 4000 Series Stainless Steel Trap Valve Station

For Pressures to 650 psig (45 bar)...Capacities to 1,300 lb/hr (590 kg/hr)

(Using 2000 Series Inverted Bucket Steam Traps)

## Model 2010 Capacity



\*NOTE: Because the orifice is located at the top, inverted bucket steam traps handle dirt and scale better than other types of traps. However, in applications where extremely dirty conditions exist, care should be exercised in the use of all types of restricted-orifice, reduced-capacity traps.

## Options

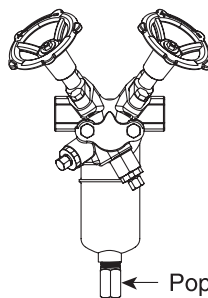
### Insu-Pak™

Now you can insulate the in-line traps in your plant without complicating regular trap maintenance. Insu-Pak, a simple reusable insulation package, cuts the time and cost of in-field installation because it goes on in a snap. And it comes off just as easily. The Insu-Pak can prevent trap freeze-up when used with a properly designed condensate manifold. Designed for use with Model 2010 and Model 2011 traps.



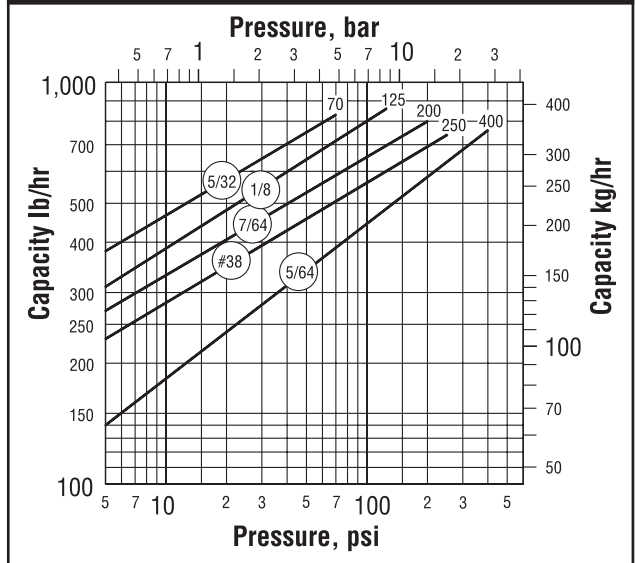
## Pop Drain

Simple but effective against freeze-up. Properly installed and maintained at low points in your system, the simple, pressure-actuated pop drain opens for condensate drainage at 5 psig (0.35 bar) for Models 2011 and 2022.

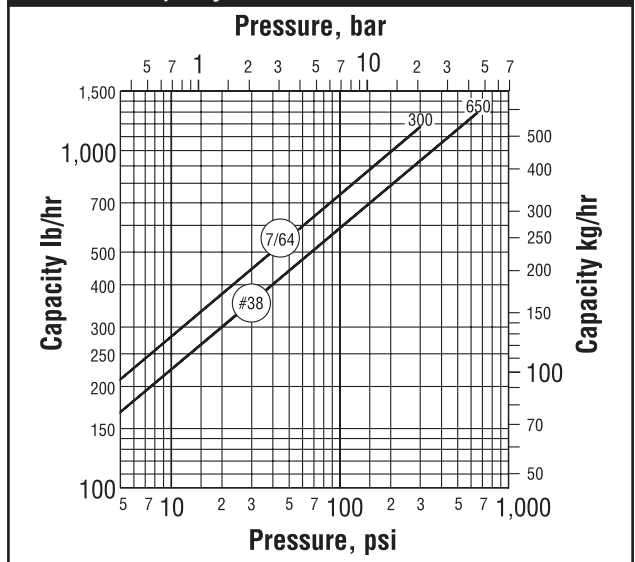


Probe Connections are available for trap monitoring on Models 2011 and 2022.

## Model 2011 Capacity



## Model 2022 Capacity



## How to Order

Model	Connection	Type of Connection Inlet/Outlet	Flow Direction	Trap Type
TVS 4000	1/2" 3/4"	NPT SW BSPT Flanged*	R = Right to Left L = Left to Right	Inverted Bucket Disc Thermostatic wafer Bimetallic Float and Thermostatic

\*Consult factory.

U.S. Patent 6,467,503

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